

DELIVERY / SERVICE PROGRAMME:

- **Hard chrome plating**

Diameter	up to	700 mm
Length	up to	4800 mm
Weight	up to	3.5 t

- **Chemical nickel plating**

Steel parts:

Length	up to	3800 mm
Height	up to	1350 mm
Width	up to	740 mm
Weight	up to	3.5 t

Aluminium parts:

Length	up to	1800 mm
Height	up to	950 mm
Width	up to	350 mm
Weight	up to	0.5 t

- **Nickel / chrome coating**

Diameter	up to	500 mm
Length	up to	3800 mm
Weight	up to	3.5 t

- **Precision grinding**

Diameter	up to	500 mm	concentric running 5 µm
Length	up to	3800 mm	surface roughness Ra 0.04 µm
Weight	up to	3.5 t	

- **Precision honing**

Drilled hole Ø	up to	550 mm	surface roughness Ra 0.03 µm
Length	up to	5500 mm	
Weight	up to	1.0 t	

- **Industrial polishing**

- **Piston rod repairs**

SPECIAL SERVICES

- **Multi-coat chrome plating**

crack-free coats and coats with micro-cracks for high corrosion demands with good abrasion properties

- **Chemical nickel / hard chrome – combination coating**

for very high corrosion and abrasion demands – seawater resistant –

- **Quality assurance**

certified in accordance with DIN EN ISO 9001 : 2008
own lab