



Processing options

	Dimensions in mm	Weight in kg
Coatings		
Chemical nickel	1,350 x 730 x 3,800	5,000
Chemical nickel (ALU)	1.000 x 400 x 1.800	500
Hard chrome plating	Ø 600 x 4.800	10,000
Mechanical processing		
Polishing		
Industrial polishing	Ø 600 x 5,000	3,000
Belt polishing	Ø 600 x 5,000	3,000
Grinding		
Belt grinding	Ø 600 x 5,000	3,000
Internal grinding	Ø 500 x 500	1,000
Grinding in bearings	Ø 500 x 3,800	3,000
Centerless grinding	Ø 3 - 80 x 500	
Grinding between centers	Ø 500 x 3,800	3,000
Further mechanical processing		
Dehydrating	3,800 x 1,350 x 1,000	5,000
Precision honing	Ø 550 x 5,500	1,000

Specialties
Chemical nickel hard chrome Combination layers (among others, aluminum alloys)
Dehydrating
Precision honing Ra 0.03 µm
Selectron®